



BSC paints



Typical Uses

Application areas are Liquor & Perfume bottles . It can be applied by electrostatic spray.

DESCRIPTION

Lico lacquer : This product is hybrid chemistry 1k system and need baking @180deg/10mins. This product has excellent finished in transparent, frost and solid colours. Mostly for Industrial application.

LICO LACQUER
ALL COLOURS



TECHNICAL DATA

- COLOR : ALL COLOR
- COMPONENTS : Single
- FINISH : HIGH GLOSS
- CURING MECHANISM : STOVING
- VISCOSITY : 18 ± 2 (Acrylic) (ford B4)
- SPECIFIC GRAVITY : approx. 1.00 ± 0.05
- VOLUME OF SOLIDS : Approx 45 ± 2
- THINNER : BSC Lico Thinner
- MIXING RATIO : 5 – 10 % (Thinner)
- SPRAY VISCOSITY : 15 ± 2 second (Ford B4)
- RECOMMENDED : 20 – 30um THICKNESS PER COAT
- THEORETICAL COVERAGE : 15m²/L (25um DFT)
- DRYING TIME : $180^\circ - 190^\circ$, 10 Minutes
- SHELF LIFE : 3 month (Unopened Recommended storage conditions)

APPLICATION INSTRUCTIONS

- Mix the contents in the container thoroughly before use.
- Adjust the viscosity of the paint with recommended thinner to the required viscosity.
- Allow 5 minutes flash off time between subsequent coatings.